



Engineering success

ONE3ONE has over 15 locations with engineering and production capabilities. They do fabrication, welding and work with sheet metal as well as produce aluminium window frames.

We have a number of powder paint plants, providing a quality finish which also gives a higher level of protection.

We are very flexible and able to produce bespoke and fabricated items to customer requirements.

Many of our workshops offer NVQ qualification schemes making prisoners more employable on release.

We already produce:

- Double glazing
- Prison cell doors, security gates and grilles
- Office storage systems
- Stainless steel trolleys
- Steel stacking pallets
- Fencing
- Sheet metal products produced to customer specifications
- Machining to customer specifications
- Powder paint coating of customer product

Talk to us about what we can do for your business

We could be incorporated into your supply chain and provide a reliable service to meet your manufacturing needs. We can offer site survey support to assist in the design of bespoke items such as fire escapes and general purpose stairs.

Our sheet metal sections are well equipped with CNC turret punch presses, break presses, tube benders and guillotines.

We are keen to widen our current product range and are able to include customer designs in to our production lines.

What our team say

We have a fantastic engineering shop that can manufacture a wide range of metal products from air conditioning units, to trolleys and racking for a range of customers. The quality of our products are second to none and we deliver orders on time and at competitive prices.” **Eoin McLennan-Murray, Governor at HMP Coldingly**

Call us: **0300 047 5239** Email us: **ONE3ONE-generalenquiries@noms.gsi.gov.uk** Find us online: **www.ONE3ONE.justice.gov.uk**

Visit one of our Engineering workshops across England and Wales

Establishments with Engineering and/or Double Glazing facilities:

Engineering workshops

Bure
Coldingley
Featherstone
Ford
Highpoint
Littlehey
The Mount
Northumberland
Ranby

Stoke Heath
Swaleside
Warren Hill
Wymott

Aluminium window workshops

Coldingley
Hewell
The Mount
Wymott

Drawing Office

Full Sutton



ONE3ONE Tech info

Engineering:

- **Welding and fabrication** – medium fabrications between 3mm – 20mm thickness, predominately mig welding but some tig and arc welding.
- **Machining** – CNC Lathes, CNC Mills as well as conventional machines.
- **Sheet metal** – CNC punching, CNC bending, mig, tig and spot welding.
- **Powder coating** – Semi automated track system, powder paint booths and drying ovens.

One next step

Those who are already working with ONE3ONE tell us the best call they made was the first one. It could change the way you run your business.

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Better still, come to visit us at one of our locations prisons across England and Wales and you will see – we are open for business.